



TECHNICAL BULLETIN



SIKKENS XP HARDENER USED IN AUTOCLEAR III

Akzo Nobel is pleased to announce that Sikkens XP Hardener can be used in Autoclear III. Sikkens XP Hardener is designed to improve the performance of the Autoclear III package when used in cooler temperatures. Based on extensive test markets in several areas Sikkens XP Hardener has been found to improve the performance of Autoclear III in most all environments.

The new mixing ratio for Autoclear III when used in conjunction with the XP Hardener will be as follows; which maintains a ready to spray VOC level that complies with National Rule BC/CC averaging):

Autoclear III	100:	Parts by Volume
Sikkens XP Hardener	33:	Parts by Volume
Sikkens Activator	50:	Parts by Volume

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PHILLIPSBURG	1-908-859-5911	READING	1-610-929-4737
SCRANTON	1-570-344-8516	STROUDSBURG	1-570-424-2253