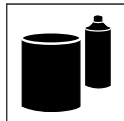




Hot Intercoat Adhesion Promot HHM-622™

Description

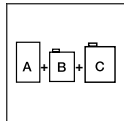
Hot Intercoat Adhesion Promoter is formatted to provide protection for graphics and art work in custom p applications. Ideal for protecting the base and graphics from damage during theaping and masking process it i also useful for making repairs and blending custom pearls andycolors **This product is not suitable for use topcoat clear.**



General Information

Components

- Hot Intercoat Adhesion Promoter HHM-622™
- Hot Reducer Fast HHR-7065™
- Hot Reducer Medium HHR-7075™
- Hot Reducer Slow HHR-7085™



Mix Ratio Viscosity

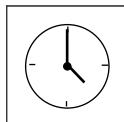
Combine the components by volume or weight then mix thoroughl

- HHM-622™
- HHR-7065™ / HHR-707™ / HHR-708™

	Volume	Cumulative Quar Weight
HHM-622™	2 Parts	581.0
HHR-7065™ / HHR-707™ / HHR-708™	1 Part	841.0

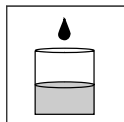
Tips for Succes

- Use the fastest reduceraththe job will all.
- For optimal film propertiesadd 1 ounce of HHA-8C™ Activator to a ready-to-spray quart of HHM-622™.



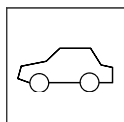
Pot Life

Unlimited



Tinting

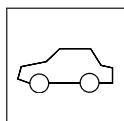
Up to 5% with MastEnt® mixing colors at are 6.0/OC or below.
Pearls: See Hot Hue™ Hot Ef™ Powder Additives Application Guide



Application

Substrates

- Apply over properly sanded andcleaned OEM finishe
- Apply over properly rty basecoat graphics and art wor



Clearcoats

Hot Hue™ Hot Intercoat Adhesion Promoter HHM-622™ must beclearcoated for durability.
Use DuPont ChromaClea® 72500C™, 72200C™, or HC-7600™. Refer to ProductApplication Guide for produ usage instructions



UNLEASH THE COLOR™

Hot Intercoat Adhesion Promot HHM-622™



Gun Setup*

Conventional

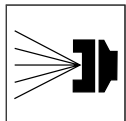
Siphon Feed:	1.4 mm - 1.6 mm (.055" - .0
Gravity Feed:	1.4 mm - 1.6 mm (.055" - .0

HVLP

Siphon Feed:	1.6 mm - 1.8 mm (.063" .070"
Gravity Feed:	1.3 mm - 1.6 mm (.051" .063"

Tips for Success

The gun setups noted above are the typical setups for ChromaS™ Basecoats, for spot repair Gravity and HVLP equipment usually perform better than siph



Air Pressure*

Conventional

Siphon Feed:	25 - 30 lbs psi @ the
Gravity Feed:	25 - 30 lbs psi @ the

HVLP

Siphon Feed:	6 - 8 lbs psi @ trap.
Gravity Feed:	6 - 8 lbs psi @ trap.



Application

Apply two coats Hot Intercoat Adhesion Promoter HHM-622™ in a medium wet application. Allow complete flash off (dry to touch) prior to applying the second coat. Do not use Hot Intercoat Adhesion Promoter HHM-622™ as a clear surfacer or build up clear. Do not use Hot Intercoat Adhesion Promoter HHM-622™ as a top coat clear. It provides no UV protecti



Flash/Dry Times

Flash between Coats	10 minutes
Air Dry @ 70°	
Flash before Clearcoat:	30 minutes
Flash before Tape	60 minutes
Flash before Two-Toning:	60 minutes
Maximum Allowable Dry before Clearcoating:	12 hours.*

*If dry time exceeds 12 hours sand with P600 grit or finer prior to applying clear.



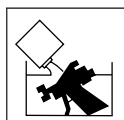
UNLEASH THE COLOR™

Hot Intercoat Adhesion Promot HHM-622™



Sanding

Hot Intercoat Adhesion Promoter HHM-622™ can be applied to a smooth semi-gloss finish and does not require sanding. To remove dirt nibs or to provide an absolute surface, sanding can be performed after 60 minutes and with P600 finer, depending on subsequent application.



Cleanup

Clean spray equipment as soon as possible with Pott Lacquer Thinner or DBont Gun and Equipment Clean

Physical Properties

VOC: <6.18 lbs/ga
RTS
Weight Solids 17.673%
Volume Solids 13.815%
Gallon Weight: 7.69 pound/us

VOC Regulated Area

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any Hot Hues product, be sure to read all safety directions and warnings. **WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR** with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted from confined spaces or in situations where continuous spray operations are typical or if proper air purifying respirator fit is not possible, wear a positive-pressure supplied air respirator (NIOSH TC-19). In all cases, follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional trained painters.



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