

Hot Intercoat Adhesion Promoter HHM-6222™

Protection for graphics and artwork

Hot Intercoat Adhesion Promoter is formulated to provide protection for graphics and artwork in custom paint applications. Ideal for protecting the basecoat and graphics from damage during the taping and masking process.

This product can be sanded or left as sprayed for multiple coating applications and further customization. It is also useful for making repairs and blending custom pearls and candy colors. Hot Hues™ Hot Efx™ Powder Additives may be added to this product for a broader palette of effects. The potential effects are only limited to your imagination!



PRODUCT GUIDE E



UNLEASH THE COLOR™

Hot Intercoat Adhesion Promoter HHM-622 2™

Highlights from our Application Guide

Description

Hot Intercoat Adhesion Promoter is formulated to provide protection for graphics and art work in custom paint applications. Ideal for protecting the basecoat and graphics from damage during the taping and masking process. It is also useful for making repairs and blending custom pearls and candy colors. This product is not suitable for use as a topcoat clear.

General Information

Components

Hot Intercoat Adhesion Promoter HHM-6222™

Hot Reducer Fast HHR-7065™

Hot Reducer Medium HHR-7075™

Hot Reducer Slow HHR-7085™

Mix Ratio / Viscosity

Combine the components by volume or weight, then mix thoroughly.

	Volume	Cumulative Quart Weight
HHM-6222™	2 Parts	581.0
HHR-7065™ / HHR-7075™ / HHR-7065™	1 Part	841.0

Tips for Success

Use the fastest reducer that the job will allow.

Pot Life

Unlimited.

Tinting

Up to 5% with MasterTint® mixing colors that are 6.0 VOC or below.

Pearls: See Hot Hues™ Hot Efx™ Pearls Application Guide

Application

Substrates

- Apply over properly sanded and cleaned OEM finishes
- Apply over properly dry basecoat graphics and art work

Clearcoats

Hot Hues™ Hot Intercoat Adhesion Promoter HHM-6222™ must be clearcoated for durability.

Application

Apply two coats Hot Intercoat Adhesion Promoter HHM-6222™ in a medium wet application. Allow complete flash off (dry to touch) prior to applying the second coat. Do not use Hot Intercoat Adhesion Promoter HHM-6222™ as a clear surfacer or build up clear. Do not use Hot Intercoat Adhesion Promoter HHM-6222™ as a topcoat clear. It provides no UV protection.

Flash/Dry Times

Flash between Coats	10 minutes.
Air Dry @ 70°F	
Flash before Clearcoat:	30 minutes.
Flash before Tape	60 minutes.
Flash before Two-Toning:	60 minutes.
Maximum Allowable Dry before Clearcoating:	12 hours.*

* If dry time exceeds 12 hours, sand with P600 grit or finer prior to applying clear.

See Hot Hues Hot Intercoat Adhesion Promoter HHM-6222™ Application Guide for complete product usage instructions, VOC and safety and handling information.



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