

Hot Colors Basecoat

High productivity factory packaged colors.

New Level of Productivity.

Hot Colors are high-performance, high-productivity, factory packaged basecoat colors with outstanding jetness that brings a new level of productivity to premium spot, panel and overall projects. Available in 25 factory packaged colors to help make your vehicle a work of art.

Solid, Metallic, Pearls and Special-Effect Colors.

As a high-hiding basecoat, it lays down smoothly, with trouble-free application and excellent mottle control. It delivers superior appearance in solid, metallic, pearlescent and special-effect colors.

Based on unique Mirrometric™ pigment technology, our special-effect colors will change dramatically based on the viewing angle. Multiple hues will appear as the observer moves around the painted surface.



PRODUCT GUID E



UNLEASH THE COLOR™

Hot Colors Basecoat

Highlights from our Application Guide

Description

Hot Colors are high-performance and high-productivity basecoat paint colors providing unique appearance for use on premium spot, panel and overall custom paint jobs. Hot Colors basecoat offers smooth appearance with trouble free application and excellent mottle control. It delivers superior results in solid, metallic, pearlescent and special effect colors

Hot Hues Hot Colors Basecoat also offers many additional unique colors available through mixing machine formulas. Contact your authorized Hot Hues distributor for these colors.

General Information

Components

Amber Ecstasy, HH-741505
Sinful Cinnamon, HH-741512
Blazing Copper, HH-741510
Crimson Splash, HH-741511
Sapphire Trance, HH-741518
Blue By-you!, HH-741519
Purple Rhapsody, HH-741516
Indigo Blast, HH-741903
Twilight, HH-741514
Amethyst Reflection, HH-741454
Midori Sour, HH-741517
Razzling Red, HH-741797
Fire Thorn, HH-741798
Lemon Glow, HH-741794
Sunshower, HH-741799
Bombay Blue, HH-741795
Neptune's Jewel, HH-741796
Limelight, HH-741801
Blue Mood, HH-741901
Molten Bronze, HH-741455
Amazing Grape, HH-791904
Cherry Twilight, HH-741905
Plum Berry, HH-741907
Green Xtreme, HH-741516
Desert Pearl, HH-741800

Hot Activator Standard, HHA-8005™
Hot Binder, HHM-6200™
Hot Balancer, HHM-6300™

Mix Ratio / Viscosity

Hot Colors Basecoat must be activated with Hot Activator Standard, HHA-8005™. Mix 1 part Hot Colors Basecoat to 1 part Basemaker®. Stir thoroughly, then activate: Add 1 ounce of Hot Activator Standard, HHA-8005™ to a ready-to-spray quart of Hot Colors Basecoat, or add 1/2 ounce of Hot Activator Standard, HHA-8005™ to a ready-to-spray pint of basecoat.

1 quart	1 ounce (32 grams)
1 pint	1/2 ounce (16 grams)
1/2 pint	1/4 ounce (8 grams)

Tips for Success

Hot Colors Basecoat may be reduced at a 2:1 ratio when faster coverage is desired.

Viscosity

15 - 17 seconds in a Zahn #2 (DuPont M-222) cup.

Tips for Success

- Use activated basecoat within 2 hours for optimum performance.
- Do not use activated basecoat after the 8-hour pot life.
- Activate only what you intend to spray.

Pot Life

8 hours at 68° F (20° C).

Tinting

Up to 5% with MasterTint® mixing colors that are 6.0 VOC or below. Pearls: See Hot Hues™ Hot Efx™ Pearls Application Guide

Application

Substrates

Properly sanded OEM finishes
All DuPont Performance Coatings clears appropriate for your VOC-Regulated Area.

Surface Preparation

- Prepare all surfaces to be repainted using the recommended undercoat systems and procedures.
- Finish sand with P400 DA, P600 grit or finer (dry or wet)
- Mask the entire vehicle to protect from overspray.
- Tack with appropriate tack cloth prior to applying color.

Application

Apply 2 - 3 medium coats until hiding and color match are achieved.

Flash/Dry Times

Flash between Coats: 5 - 10 minutes

Air Dry @ 70°F (21°C)

Flash before Clearcoat: 15 - 30 minutes
Flash before Tape: 30 minutes
Flash before Two-Toning: 30 minutes

Maximum Allowance Dry before Clearcoating 24 hours

Force Dry

Not recommended

Tips for Success

- Extend the basecoat flash to the full 30 minutes for higher film builds or in cooler temperatures.



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