



## Applying DECALS over Fresh Topcoats

Number: GLABUL0091-E

The Technical Information Call Center has received numerous requests for information on the proper flash/cure time before applying decals and stripes to surfaces that are freshly painted with Glasurit materials.

As a rule of thumb, cure time before application of a DECAL will depend on both the width and thickness of the decal being applied. A thin, wide decal will trap solvents similarly to a narrow but thick decal, potentially resulting in blistering.

To avoid blistering, the lab recommends waiting the following times before applying DECALS on air-dried or baked finishes;

- Wait at least **48 hours** before applying stripes.
- Wait at least **1 week** before applying large or thick decals.

Remember: To eliminate potential problems, it is always better to be over-cautious!

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