











Glasureit® 55-Line Basecoat, Velvet Silver







Properties: Basecoat/clearcoat system containing extremely fine aluminum flakes to obtain a chrome-like glossy finish. A uniform, black and level substrate is necessary to achieve the desired effect unless otherwise stated in the intermix formulations.





Substrates: Well-cured old paint work
 Glasureit 285- HS Primer Fillers
 Glasureit 285-, 801- Primer Fillers
 Glasureit 285- HS Filler/Surfacers






Cleaning	541-5 Glasureit Wax and Silicone Remover					541-5 Glasureit Wax and Silicone Remover		
		1x	Wipe dry	P400	P600		1x	Wipe dry

Ground coat: 55-Line Basecoat (black)	55-Line Glasureit Basecoat	355-55 Basecoat Activator	352- Glasureit Reducer				
				10:1:4 Mixing stick	HVLP 1.2-1.3 mm (30-53 psi)	2	approx. 10 mins.

or

Ground coat: 22-Line Topcoat (black)	22-Line Glasureit HS 2K Topcoat	929- Glasureit HS Topcoat Hardener	352- Glasureit Reducer						
				2:1+10% Mixing stick	HVLP 1.2-1.3 mm (30-53 psi)	2	30 mins. at 60°C/140°F	7 - 10 mins.	P800- P1200

Basecoat	55-9100 Glasureit Basecoat	355-55 Basecoat Activator	352- Glasureit Reducer				
				10:1:4 Mixing stick	HVLP 1.2-1.3 mm (30-53 psi)	3 thin coats + 1 half coat	approx. 10 mins.

Clearcoat	923-109 Glasureit HS UV Klarlack	929- Glasureit HS Topcoat Hardener					
			2:1 Mixing stick	HVLP 1.2-1.3 mm (30-53 psi)	2	30 mins. at 60°C/140°F	7 - 10 mins.

Also Suitable: Glasureit 923-200, 923-35

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use. Read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer.