



## 1006-26 Sprayable Body Filler Grey

**Application:** Fine putty/body filler for spray application on bare metal and well-cured old paintwork.

**Properties:** High filling capacity, application of thick coats possible.

- Remarks:**
- Remove all rust prior to application.
  - Do not apply 1006-26 on acid treated surfaces or etch primers (283-).
  - Aluminum and galvanized steel must be preprimed with Epoxy Primers (801-).
  - In order to obtain good resistance to humidity, prime or seal 1006-26 prior to topcoating.
  - Store 1006-26 in a cool place.
  - Shelf life - 8 months at 68°F/20°C.

	<b>Application</b>	Fine putty/body filler for spray application
	<b>Paint System</b>	B1, B2, B4, B6, B8, C1, C2, C3, D.S1
	<b>VOC ready for use</b>	2.1 lbs/gal; 250 gms/liter
	<b>Mixing ratio</b>	1.4 kg 1006-26
	<b>Hardener</b>	50 ml 948-22 75 ml 948-22 at temperature below 60°F / 15°C
	<b>Potlife at 68°F / 20°C</b>	20 - 30 mins.
	<b>Gravity cup / Spraying pressure</b>	HVLP: 2.5 - 3.0 mm / 30 - 45 psi
	<b>Number of spray coats</b>	3 - 5
	<b>Brushing</b>	Possible
	<b>Film thickness</b>	8.0 mils minimum
	<b>Drying</b> at 68°F / 20°C at 140°F / 60°C	3 - 4 hrs. 30 mins.
	<b>Infrared</b> short wave medium wave	10 mins. 15 mins.
	<b>Dry Sanding:</b> machine	150, guide coat, then finish sand with 240

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.