



# 934-40 Low VOC 1K Adhesion Promoter

**Application:** Adhesion promoter for plastics.

**Properties:** Multi-purpose adhesion promoter suitable for all paintable plastics on cars.

- Remarks:**
- Suitable primer surfacers:  
Glasurit 285- \* HS fillers/primer fillers  
\* Add 522-333 Low VOC Elastifier Additive according to system D.S3a
  - **Shake 15 to 30 seconds before each use.**
  - See matrices B1 and B1a for proper plastic substrate cleaning and preparation procedures.
  - Suitable for both raw plastic as well as (non-soluble) primed plastic.

	<b>Application</b>	Adhesion promoter
	<b>Paint System</b>	B1, B1a, B4, C1, C2, C3, D.S3a
	<b>VOC ready for use</b>	4.5 lbs/gal; 540 gms/liter
	<b>Mixing ratio</b>	Ready for use.
	<b>Gravity cup / Spraying pressure</b>	HVLP: 1.2 - 1.3 mm / 10 psi at air cap Conventional: 1.3 - 1.4 mm / 45 - 60 psi
	<b>Number of spray coats</b>	1 - 2 (entire part should be covered with med. wet coats)
	<b>Film thickness</b>	0.2 - 0.4 mil
	<b>Flash-off at 68°F / 20°C</b>	10 - 15 mins. prior to filler or topcoat application

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.