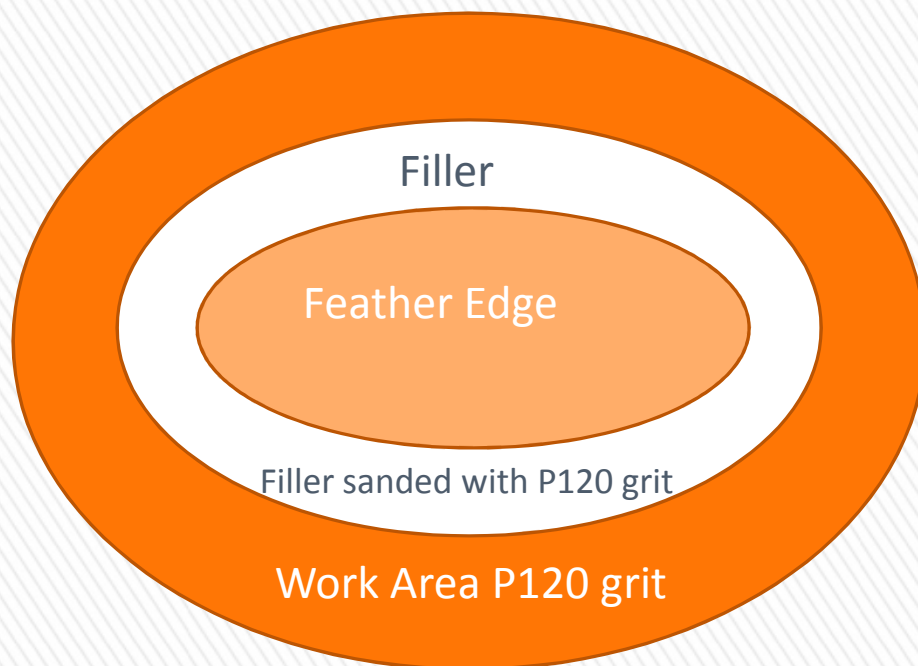




## Standard Operating Procedure



**A STEP BY STEP GUIDE  
TO A BETTER REPAIR.**

## Standard Operating Procedure



### **Masticplast RBO61057**

Flexible material designed for repair of any type of plastic.

- Step 1.** Clean repair area using a waterborne cleaner.
- Step 2.** Remove any coarse scratches with P120 grit.
- Step 3.** Create a work area with P120 grit.
- Step 4.** Remove sanding dust.
- Step 5.** Apply Masticplast over feather edge and inside work area.
- Step 6.** Sand Masticplast with P120 grit.
- Step 7.** Finish sand with P220 grit – Ready to prime.



## Standard Operating Procedure



### MAXILIGHT RBO62496

Lightweight polyester body filler.

- Step 1.** Clean repair area using a solvent based cleaner.
- Step 2.** Remove any coarse scratches with P120 grit.
- Step 3.** Create a work area with P120 grit.
- Step 4.** Remove sanding dust.
- Step 5.** Apply Maxilight over feather edge and inside work area.
- Step 6.** Sand Maxilight with P120 grit.
- Step 7.** **If necessary – apply polyester glaze coat.**  
Finish sand with P220 grit – Ready to prime.

## Standard Operating Procedure



### **Futuraglass RBO62333**

Lightweight fibre glass putty.

**Step 1.**

Clean repair area using a solvent based cleaner.

**Step 2.**

Remove any coarse scratches with P120 grit.

**Step 3.**

Create a work area with P120 grit.

**Step 4.**

Remove sanding dust.

**Step 5.**

Apply Futuraglass over feather edge and inside work area.

**Step 6.**

Sand Futuraglass with P120 grit.

**Step 7.**

Finish sand with P220 grit – Ready to prime.



## Standard Operating Procedure

### FUSION RBO63154



**Lightweight polyester putty.**  
bare metal, galvanized, aluminum

- Step 1.** Clean repair area using a solvent based cleaner.
- Step 2.** Remove any coarse scratches with P120 grit.
- Step 3.** Create a work area with P120 grit.
- Step 4.** Remove sanding dust.
- Step 5.** Apply Fusion over feather edge and inside work area.
- Step 6.** Sand Fusion with P120 grit.
- Step 7.** Finish sand with P220 grit – Ready to prime.

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## Standard Operating Procedure

### FUSION RBO63154



**Lightweight polyester putty.**  
bare metal, galvanized, aluminum

#### Notes:

Before each use with a new tube or a tube that has not been used for 24 hours:

Step 1- Screw on mixing nozzle

Step 2- Dispense small amount of material (2cm)

**If using a tube that has not been used for 7 days or more:**

**Make sure** hardener is dispensing from cartridge, if not, clean passage way then follow Steps 1 and 2

**It is better to store with original cap if not using for 7 days or longer**

**These steps will ensure proper mixing, failure to do so will greatly affect the drying of fusion.**

**When using a working tube throughout the course of the day, replacement of a new tip is all that is required between applications. STEP 2 IS NOT NECESSARY.**

See next page



## Standard Operating Procedure

### FUSION RBO63154



**Lightweight polyester putty.**  
bare metal, galvanized, aluminum

#### Notes:

TEMPERATURE	65°	75°	85°
WORK TIME	3-5 min	2-3 min	90 sec

Apply fusion as needed, keeping in mind that you have complete control of the amount of product being activated, therefore having **no waste**.

Always relieve the pressure on the cartridge from the gun after use. Failure to do so could result in the cartridge leaking.

**Fusion can be re-applied to itself without sanding.** Depending on size of repair and temperature, this is possible with one mixing nozzle. Even if a second nozzle is required, the time savings of this far outweighs the cost of the second nozzle.

The second coat can be re-applied as fast as 1 ½ - 2 minutes. Fusion will feel tacky, but as long as there is no pulling of the first coat it is fine. You can wait as long as 15 minutes to re-apply.