









Glasurit® One-Step Plastic Primer Filler

EP

Application: Primer and primer filler for the economical repair of all paintable plastics on cars.

Properties: Good adhesion on all paintable plastics used in car production. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems.

- Remarks:**
- 30 minutes of forced drying at 140°F/60°C are necessary when the product is used as a sanding filler.
 - See Glasurit technical manual for proper plastic substrate cleaning and preparation procedures.
 - Suitable for both raw plastic as well as (non-soluble) primed plastic.
 - 934-70 can not be used over 'pure' polyurethane or polyethylene.

		Primer Filler	Primer Sealer
	Paint System	B.10	B.10
	VOC ready for use	4.5 lbs/gal; 504 gms/litre	
	Mixing ratio	4:1:1 100% by vol. 934-70	
	Hardener	25% by vol 929-53	
	Reducer	25% by vol. 352-50 or -91	
	Spray viscosity DIN 4 at 68°F / 20°C	17 - 19s	
	Potlife at 68°F / 20°C	8 hrs.	8 hrs.
	Gravity cup / Spraying pressure	HVLP: 1.7 - 1.9 mm / 10 psi at nozzle	Conventional: 1.6 - 1.8 mm / 45 - 60 psi
	Number of spray coats	1/2 + 1 coat	1 coat
	Film thickness	1.5 - 2.0 mils	0.5 mil
	Flash-off at 68°F / 20°F	20 mins.	20 mins.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.