



DuPont Automotive Finishes

A-3130S UVA Primer-Surfacer Overview

Cure Times with Various Lamps at 77° F, 4.0 mils dry film build

Lamp	Distance of the Lamp to the Surface in Inches	Cure Time** in Minutes and Seconds	Cure Time In Inches	Manufacturer or Supplier Phone Number, Web Site
CURE-TEK UVA400	10	0'30"	8 X 9	H and S Autoshot 1-888-677-3798 e-mail to www.info@hsautoshot.com
CURE-TEK UVA400	15	5'0"	12 X 12	
CURE-TEK UVA400	20	5'0"	15 X 15	
Pro MotorCar 250	10	5'0"	14 X 23	Pro-MotorCar 1-800-440-3967 www.promotorcarproducts.com
Pro MotorCar 250	15	10'0"	23 X 32	
Pro MotorCar 250	20	13'0"	28 X 39	
Panacol UV450	10	1'45"	16 X 16	Dedoes 1-800-521-7086 www.dedoesdirect.com
Panacol UV450	15	3'00"	20 X 28	
Panacol UV450	20	3'30"	25 X 30	
Xpress Cure 41000	10	1'00"	14 X 22	Uview 1-877-776-8486 www.uview.com
Xpress Cure 41000	15	3'00"	25 X 38	
Xpress Cure 41000	20	6'00"	34 X 47	

*The distance is measure from the lamp and not the exterior lamp housing

**Cure time is determined at the out limits of the cure area