

Product name: **2K Epoxy-
Primer Filler beige**
Product no. 680 032

SprayMax aerosol technology

- broad jet atomization (spray pattern analogue to spray gun)
- high paint output
- constant atomization pressure (until aerosol is completely empty)

The most important product characteristics:

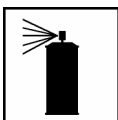
- excellent adhesion and corrosion-protection properties on steel, zinc-coated steel and aluminium
- long pot life (4 days)
- can be coated with polyester products
- very good drying
- excellent atomization
- easy, time-saving application
- smooth flow
- can be coated with basecoats, 2K topcoats and 2K clearcoats
- chrome-free
- good insulation
- solvent resistant
- can be coated wet-in-wet after 20 minutes air drying / 20°C



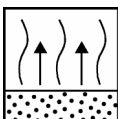
Application:

- Universal Primer Filler for all metal und NE metal substrates as well as anodized surfaces and glass fibre on polystyrene.

Application Characteristics:



2 - 3 spray passes



5 min. flash-off between spray passes;
1 hour / 20°C or 30 min./ 50°C temperature
of object to be coated



air drying over night / 20°C
or 70 min./ 60°C temperature of object to be coated
IR-drying possible

after overnight drying / 20°C or 70 min. / 60°C wet sanding (P800-1000) or dry sanding (P400) with excenter possible

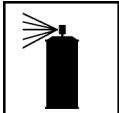
Substrate (properly prepared, cleaned and sanded):

- bare metals
- zinc-coated metals
- aluminium, anodized aluminium
- PE-filler
- painted surfaces
- glass fibre on polystyrene
- do NOT use 2K EPOXY PRIMER FILLER on etch primer

Preparation:

- Clean surface with SprayMax® SILICONE-REMOVER, sand with the appropriate grit paper.
- Mixing of the SprayMax® 2K EPOXY PRIMER FILLER with the hardener:
Take red button from cap, attach to valve on aerosol bottom. Press button with the ball of your hand until stop is reached.
- Shake aerosol vigorously for 2 minutes minimum before and after pressing the button to mix SprayMax® 2K EPOXY PRIMER FILLER and hardener. Spray to test.
Pot life: approx. 4 days.

Application:

-  2 spray passes = ca. 70 microns

Specific characteristics:

- type of coating: epoxy resin

Important:

- pot life: approx. 4 days;
- if the 2K EPOXY PRIMER FILLER is to be coated after 24 hours, it has to be sanded first;
- for professional use only;
- shelf life: 12 months at 70°F (20°C).

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed. We guarantee product quality under the terms of our general conditions of sale.

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