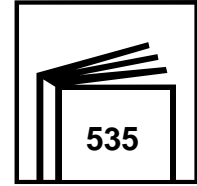




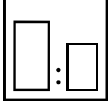
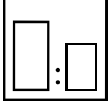






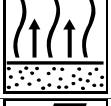
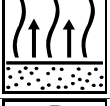

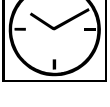


# Standex® 2K Nonstop Primer Filler



Ordering Information:		
3.5 Liter	Medium Gray	020 15331
3.5 Liter	Dark Gray	020 16153
3.5 Liter	White	020 16154

## Features:

- ✧ Available in 3 colors
- ✧ Outstanding Isolating properties
- ✧ Wet-on-wet or sanding application

Working Process: 3:1 Adhesion Promoter	Working Process: Sanding Filler / Isolator
<b>Substrates:</b> <ul style="list-style-type: none"> <li>✓ Solvent resistant OEM primers used on replacement parts</li> </ul> <b>Solvent test E-coat primers to determine suitability of this procedure.</b>	<b>Substrates:</b> <ul style="list-style-type: none"> <li>✓ Through-hardened, sanded paintwork</li> <li>✓ Sanded, solvent resistant OEM primers used on replacement parts</li> <li>✓ <b>Standex</b> Primers</li> <li>✓ TPA and critical substrates</li> <li>✓ <b>Standex</b> Polyesters, sanded</li> </ul>
 <p>For substrate preparation information see <b>Standex</b> Painting System S1!</p>	 <p>For substrate preparation information see <b>Standex</b> Painting System S1!</p>
 <p>3:1 with <b>Standex</b> 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45) potlife 30 min/68°F (20°C)</p>	 <p>3:1 with <b>Standex</b> 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45) potlife 30 min/68°F (20°C)</p>
 <p>30% <b>Standex</b> 2K Thinner 14-16 s/DIN 4 mm/68°F (20°C)</p>	 <p>15-20% <b>Standex</b> 2K Thinner 20-25 s/DIN 4 mm/68°F (20°C) 25% for Isolation</p>
 <p>1.3 - 1.4 mm 1-1.5 coats = 0.8-1.2 mil (20-30 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.</p>	 <p>1.4 - 1.7 mm 2-3 coats = 2.4-3.6 mil (60-120 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.</p>
 <p>1.2 - 1.3 mm 1-1.5 coats = 0.8-1.2 mil (20-30 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.</p>	 <p>1.4 - 1.7 mm 2-3 coats = 2.4-3.6 mil (60-120 micron) Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.</p>
 <p>Flash off 15-20 min/68°F (20°C) *Before overcoating with <b>Standohyd</b>® Basecoat, flash off at least 20 minutes.</p>	 <p>Flash off handslick 10-15 min/68°F (20°C) between coats.</p>
 <p><b>Standocryl</b>® 2K Paints or <b>Standex</b> Basecoat/<b>Standohyd</b> Basecoat with <b>Standocryl</b> 2K Clears</p>	 <p>Air dry overnight/68°F (20°C) or 30 min/140°F (60°C) panel temperature or 60 min/120°F (48°C) panel temperature for isolating procedures</p>
	 <p>P800 (recommended for isolation) P400-P500 Orbital sander</p>
	 <p><b>Standocryl</b> 2K Paints or <b>Standex</b> Basecoat/<b>Standohyd</b> Basecoat with <b>Standocryl</b> 2K Clears</p>

# Standex<sup>®</sup> 2K Nonstop Primer Filler

## Important Technical Remarks:

- Overcoat **Standex** 2K Nonstop Primer Filler within 45 minutes at 68°F (20°C) for maximum adhesion. After 45 minutes **Standex** 2K Nonstop Primer Filler must be sanded before overcoating.
- Do not use infrared drying for TPA or critical substrates not resistant to solvents.
- Unsanded replacement parts primed with solvent-resistant E-coat primer can be directly coated with this product after **thoroughly** cleaning with **Standex** Silicone Remover Antistatic/**Standohyd**<sup>®</sup> Silicone Remover 0.4/**Standohyd** Cleaner and a scuff pad.
- OEM E-coat must be sealed or primed to meet the **Standex** Lifetime Warranty Program requirements.
- Facilities enrolled in the **Standex** Lifetime Warranty Program are required to first use a **Standex** Etch Primer on all bare metal.
- 2K Thinner 30-45 may not be used in this product when used as a wet-on-wet sealer. Mix ratio is 3:1+20%.
- For plastic refinishing, mix with 15-30% **Standex** 2K Plasticiser. If plasticised, do not store on mixing bank. Mix only before use. For structure recommendations in conjunction with **Standohyd** Basecoat, please see TDS 597.

OEM-Primed Replacement Bumpers (See Plastics Pg 2.) Mixing Stick N or O.			
3	+15%	:1	+20-30%
2K Nonstop Primer Filler	2K Plasticiser	Hardener	2K Thinner
Repairing Plastic Parts (See Plastics Pg 3.) Mixing Stick H or L.			
3	+30%	:1	+10-15%
2K Nonstop Primer Filler	2K Plasticiser	Hardener	2K Thinner

## Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “as applied regulatory (highest possible combination)” for the coating. Values have been determined using EPA Test Method 24. Please see the Master Values List for information for information on individual components.

VOC Category	VOC Regulatory	Density g/l	Wt% Volatiles, Water & Exempts	Vol% Water & Exempts
Primer Sealer	4.6 lbs/gal - 548 g/l	1399 g/l	43.5%	0.1%
Primer Surfacer	4.7 lbs/gal - 563 g/l	1384 g/l	45.8%	0.1%
Elastomeric Coating	4.6 lbs/gal - 547 g/l	1391 g/l	47.4%	0.1%

- **For Health & Safety: Refer to the relevant Material Safety Data Sheet. Warnings displayed on the product label need to be observed.**
- Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapor or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapor. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.
- This product is intended for industrial use only by professional, trained painters. Use as directed. Any analytical results set forth herein do not constitute a warranty of specific product features or of the products' suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all other warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights are reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.

**This product is intended for industrial use by professional, trained painters. Before using any industrial refinish product, read all safety warnings and directions for use on the product label and Material Safety Data Sheet. Use of NIOSH approved respirators and appropriate personal protective equipment is recommended. Consult the product label for recommendations specific to the use of this product. Do not permit anyone without specified protection in the painting area.**