



Using Glasurit 285-60 as a W-O-W Sealer on Unsanded E-Coat

Number: GLABUL0111-E

To help meet the growing needs of today's highly competitive production facilities, Glasurit HS Universal Primer 285-60 may now be applied as a wet-on-wet primer sealer over unsanded e-coat. The following system is approved for use with 55-Line basecoat/clearcoat system. As always, please check local regulations to ensure the products referenced are VOC-compliant.

Application Procedure

1. By means of a solvent test (rag soaked with Glasurit Reducer) ensure pre-primed part is not solvent sensitive. If the factory-applied primer is softened, refer to the Glasurit Technical Manual Section B 8 for more information. If primer is not softened, continue to step 2.
2. Thoroughly clean part with Glasurit Metal Cleaner 360-4.
3. Apply two coats of Glasurit 285-60 tinted with Glasurit Basecoat 55-Line color 1:1. Do not use RFU color! Then mix the tinted primer 2:1:10% with Glasurit HS Hardener (fast) 929-81 and Glasurit Exempt Reducer (fast) 352-25.
4. Allow Glasurit 285-60 to flash for 15 minutes (at 75°F/ 25°C).
5. Apply Glasurit 55-Line mixed 2:1 with an appropriate reducer for the air temperature and the size of the part being painted.
6. Allow Glasurit 55-Line to flash until matte.
7. Apply any Glasurit 923- series clearcoat according to recommendations on the technical data sheet. Air-dry or bake as needed.

If you have any questions on this or any other Glasurit products or procedures, you may contact the BASF Technical Service Department at (800) 825-3000, or visit our website at www.basfrefinish.com.

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