



90- Line Base Coat - Underhood & Edging Information

Application: 90 - Line Basecoat to be used for underhood and edging without clearcoating

Remarks: Do Not Create an RFU Formula.

When mixing a 90 - Line color formula, simply replace the M4 in the mix with 923-109 clearcoat (do not add hardener and/or reducer to clearcoat).

Do not add E3 and/or E3S to color mixture.

After creating underhood color, make sure to stir well (DO NOT SHAKE).

Application	Basecoat with 923-109 Clear
Mixing Ratio	2 parts underhood color
Hardener	1 part 929-91 Hardener
Reducer	10% 352-91 Reducer
Stir Well	DO NOT SHAKE

Potlife @ 68* F	4 Hours
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Number of Coats	2
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Flash Between	2 - 3 Minutes
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Drying	68* F = 8 Hours 140* F = 30 Minutes Short Wave = 8 Minutes Medium Wave = 12 Minutes
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