












Glasurit® Low VOC HS Klarlack Clear

Application: HS clear for basecoat/clearcoat systems (55-, 90-).

Properties: High solids content, low VOC, excellent resistance to weathering, outstanding finish, resistance to yellowing, very good gloss and holdout.

Remarks:

- Select hardener and reducer according to ambient temperature and size of object to be painted.
- No flex additive needed for flexible parts.

	Paint System	55-, 90-
	VOC ready for use	2.0 lbs/gal (241 gms/liter)
	Mixing ratio	2:1 + 10% 100% by vol. 923-209
	Hardener	50% by vol 929-43/35 or -45/35
	Reducer	10% by vol. 352-25 or -45
	Spray viscosity DIN 4 at 68°F / 20°C	14 - 16 s
	Potlife at 68°F / 20°C	2 - 3 hours
	Gravity cup Spraying pressure	HVLP gun: 1.3 - 1.5 mm / 10 psi at the nozzle
	Suction cup Spraying pressure	HVLP gun: 1.5 - 1.9 mm / 10 psi at the nozzle
	Number of spray coats	2
	Film thickness	2 - 2.5 mils
	Flash-off at 68°F / 20°F	5 minutes after each spraycoat
	Drying at 68°F / 20°C at 140°F / 60°C	2 - 2.5 hours 30 minutes
	Infrared short wave medium wave	8 minutes 10 - 15 minutes

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.