
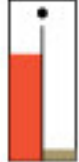




|                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                   |        |                |       |         |       |
|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|--------|----------------|-------|---------|-------|
|                                                                                                                        |  <h1 style="margin: 0;">176-72</h1> <h2 style="margin: 0;">1K Waterborne Primer Surfacer,<br/>Dark Gray, Water Dilutable</h2>                                                                                                                                                                                                                                                                                                                                                                     |                   |        |                |       |         |       |
| <p><b>Materials</b></p>                                                                                                | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 60%;">Waterborne Primer</td> <td style="width: 40%;">176-72</td> </tr> <tr> <td>Adjusting Base</td> <td>93-E3</td> </tr> <tr> <td>Cleaner</td> <td>700-1</td> </tr> </table>                                                                                                                                                                                                                                                                                                                        | Waterborne Primer | 176-72 | Adjusting Base | 93-E3 | Cleaner | 700-1 |
| Waterborne Primer                                                                                                      | 176-72                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                   |        |                |       |         |       |
| Adjusting Base                                                                                                         | 93-E3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                   |        |                |       |         |       |
| Cleaner                                                                                                                | 700-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                   |        |                |       |         |       |
| <p><b>Mixing Ratio</b></p>                                                                                             | <div style="display: flex; align-items: center;">  <div style="margin-left: 20px;"> <h1 style="margin: 0;">1:10%</h1> </div> <div style="margin-left: 20px; flex-grow: 1;"> <p>100 parts by volume 176-72<br/>10 parts by volume 93-E3</p> </div> </div>                                                                                                                                                                                                                                          |                   |        |                |       |         |       |
| <p><b>Technical Data</b></p> <p>Number of Coats</p> <p>Film thickness</p> <p>Flash off</p> <p>Pot Life @ 68°F/20°C</p> | <p>2</p> <p>1.6 - 1.8 mils</p> <p>5 mins. between spray coats and before drying or until matte.</p> <p>N/A</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                   |        |                |       |         |       |
| <p><b>Dry Times</b></p> <p>68°F/20°C</p> <p>140°F/60°C</p> <p>Infra red short wave</p> <p>Infra red med. wave</p>      | <p>2 hrs. at 50% rel. humidity,</p> <p>30 mins.</p> <p>3 - 5 mins.</p> <p>10 - 15 mins.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                   |        |                |       |         |       |
| <p><b>Sanding</b></p> <p>Wet by Hand</p> <p>Wet by Machine</p>                                                         | <p>360, clean with 700-1</p> <p>400 - 600, clean with 700-1</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                   |        |                |       |         |       |
| <p><b>Comments</b></p>                                                                                                 | <ul style="list-style-type: none"> <li>Minimum working temperature is 60°F/15°C.</li> <li>Drying is strongly dependent on: temperature, humidity, air circulation and film build.</li> <li>Keep spray gun head under when gun is not in use.</li> <li>Use 700-1 to clean spray gun and tools.</li> <li>Store at temperatures 40°F-105°F/5°C-40°C.</li> <li>Keep from freezing. Shelf life - 12 months.</li> <li>Collect left-over paints and waste water, treat them with 700-7 Coagulating Powder and dispose of them according to the relevant technical data sheets.</li> </ul> |                   |        |                |       |         |       |

For detailed technical information - see your Technical Manual