



# 285-02 Low VOC Transparent Sealer

## Transparent

**Application:** Wet-on-wet sealer for low VOC areas.

**Properties:** May be elastified 25% - 50% with 522-333. No sanding and no drying times; good weathering resistance.

**Remarks:**

- Prime sand-throughs with Glasurit 283- etch primer filler or Glasurit 285-10, -20.
- When tinting, tint first, then elastify.

	Application	Untinted	Tinted
	<b>Paint System</b>		
	<b>VOC ready for use</b>	1.5 lbs/gal; 175 gms/liter	1.9 lbs/gal; 228 gms/liter
	<b>Mixing ratio</b>	4:1:1 100 parts by vol. 285-02	10:1 100 parts by vol. 285-02
	<b>Hardener</b>	25 parts by vol. 929-43/35 or -45/35	10 parts by vol. 90-Line toner then 4:1:2
	<b>Reducer</b>	25 parts by vol. 352-25 or -45	100 parts by vol. mixture 25 parts by vol. 929-43/35 or -45/35 50 parts by vol. 352-25 or -45
	<b>Spray viscosity DIN 4 at 68°F / 20°C</b>	12 - 16 s	
	<b>Potlife at 68°F / 20°C</b>	1 hr.	
	<b>Gravity cup / Spraying pressure</b>	HVLP: 1.3 - 1.7 mm / 10 psi at cap	
	<b>Number of spray coats</b>	1 - 2	
	<b>Film thickness</b>	1.0 - 1.4 mils.	
	<b>Flash-off at 68°F / 20°F</b>	5 - 10 mins. between coats; 15 - 20 mins. before topcoating	

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.