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## AUTOBASE® PLUS SPECIAL EFFECT COLOR - ARGENTUM

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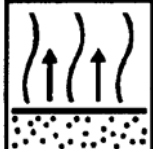
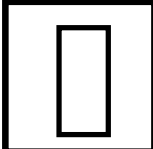




**DESCRIPTION:** Autobase Plus Argentum silver is a leafing aluminum and is a ready to spray basecoat with such a high metallic reflectance that it appears somewhat like polished aluminum. May be used to duplicate OEM Wheel Silver. Autobase Plus Argentum must be used in conjunction with a Sikkens clearcoat in order to provide protection from the environment.

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### PRODUCTS & ADDITIVES:

- PRODUCTS:** —Autobase Plus Argentum.
- REDUCERS:** — None: Autobase Plus Argentum is packaged ready to spray.
- CLEARCOATS:** Clearcoats for application over Autobase Plus Argentum are: Autoclear III, Autoclear HS + and Autoclear Vision HS. The selection is based on product performance. Please refer to the clearcoat technical data sheet.
- BASIC RAW MATERIALS:** Autobase Plus Argentum: physically drying binders.
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### APPLICATION:

- |    |   |  |    |  |                              |
|----|---|--|----|--|------------------------------|
| 1. |  | Contains acrylic resins and other ingredients.   | 5. |  | 4–8 minutes at 70°F (20°C)   |
| 2. |  | Autobase Plus Argentum.<br>-Ready to spray.  | 6. |  | 15–20 minutes at 70°F (20°C) |
| 3. |  | Stir thoroughly before use.  | 7. |  | Apply Clearcoat.             |
| 4. |  | 3x1<br>HVLP–Gravity<br>1.3–1.4 mm<br>HVLP–Siphon<br>1.8–2.2 mm<br>Max 10 psi (0.8 bar) |    |  |                              |



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**SUITABLE SURFACES:**

Autobase Plus Argentum can be applied directly over:  
—Any Sikkens non-sanding preparatory product that is compliant for local regulations.

**SURFACE PREPARATION:**

—Wet-on-wet products: please follow recommendation for product in use by consulting the relevant Technical Data Sheet.

**NOTE:**

**Do not sand the substrate.** Because of the leafing aluminum, which gives Argentum its polished aluminum effect. It is not advised to spray directly over a sanded substrate, as sanding marks will be visible.

**MIXING RATIO:**

None. Autobase Plus Argentum is packaged at a ready to spray viscosity

**SPRAYING VISCOSITY:**

14–16 sec. DIN cup #4 at 70°F (20°C).

**SPRAY GUN & PRESSURE:**

	Fluid Tip	Spraying Pressure
Siphon Feed	(1.4–1.7 mm)	40–50 psi
Gravity Feed	(1.2–1.4 mm)	40–50 psi
HVLP Siphon	(1.8–2.2 mm)	Max 10 psi
HVLP Gravity	(1.3–1.4 mm)	Max 10 psi

**APPLICATION PROCESS:**

First spray one single thin coat; allow 4 to 8 minutes flash off. Spray two or three single thin coats (do not apply these coats too wet) allowing a 4 to 8 minute flash off between coats.

**DRYING TIME:**

Allow Autobase Plus Argentum to dry for 15 to 20 minutes at 70°F (20°C) before applying the clearcoat. The maximum time Autobase Plus Argentum may be left before clear is two days:

**FILM**

**THICKNESS:**

0.1–0.2 mils per single coat.

**COVER RATE:**

Approximately 75 sq.ft. /liter, per single coat.



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### CLEANING

**OF EQUIPMENT:** Clean equipment with Sikkens Cleaning Solvent 790 or lacquer thinner.

### STOCK KEEPING:

**AVAILABILITY:** Autobase Plus Argentum is available ready-mixed.

### CONTAINER

**SIZE:** 1 Liter

**COLOR:** Leafing Silver.

**SHELF LIFE:** Autobase Plus Argentum: 6 months if stored unmixed at room temperature.

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### SAFETY ASPECTS:

#### READY TO

**SPRAY VOC:** Autobase Plus Argentum. Ready to spray: 6.6 lb/gal. 800 g/liter

#### NOTICE:

Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.