



Standox®

Repairing Plastic Parts 2k-sanding system

Option 1 • Sand the damaged repair area.

- Clean bare plastic with **Standoflex®** Thinner 11000 (16160) and a clean, gold scuff pad.

Option 2 • Sand damaged repair area.

- Clean the undamaged area (BC/CC area) 1 time with **Standoflex** Low VOC Plastic Cleaner (16010), water and a clean, gold scuff pad. Do not let the cleaner dry on the part. Rinse thoroughly until the residue is removed.

Painting

- For raw plastic apply 1 coat of **Standoflex 1K Plastic Primer** (120650) Flash off for 10 minutes @68°F (20°C).

- Apply **Standox 2K Nonstop Primer Filler** (15331/16153/16154) with 30% **Standox 2K Plasticiser** (15260). Mix ratio is 3+30%:1+10%. Apply 2-3 coats (2.4-3.6 mil). Dry and sand.

Basecoat: Apply Standox Basecoat

- Addition of 15% 2K-Hardener to **Standox Basecoat** will improve chip performance on plastic parts mix ratio basecoat +15% hardener and 40% MSB thinner

Clearcoat

Mix **Standox 2K Clear** with 15% 2K Plasticiser (15260). Then, mix according to the appropriate TDS.

Note: Up to 30% **Standox 2K Plasticiser** may be added for extremely flexible plastic parts. Then, mix according to the appropriate TDS.

KLINE'S – KEEPING YOU INFORMED

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