

## KCPWBPS4/ KCPWBPS1 WATERBORNE PRIMER SEALER

### PRODUCT DESCRIPTION:

KCPWBPS4/ KCPWBPS1 is a water based primer specially designed for adhesion to properly prepared steel or plastic substrates. KCPWBPS4/ KCPWBPS1 dries fast and may be sanded after drying. KCPWBPS4/ KCPWBPS1 has excellent salt spray resistance. KCPWBPS4/ KCPWBPS1 can be topcoated with various waterborne or solvent based topcoats.

### MIXING INSTRUCTIONS:

1. Ready to spray or can be reduced with 5-10% distilled water.

**NOTE:** *STIR THOROUGHLY BEFORE EACH USE. IF USING ON A MIXING BANK, MIX FOR 2-5 MINUTES.*

### SURFACE PREPARATION:

1. Rusted or corroded metal should be sand blasted and thoroughly cleaned. Remove all wax, grease, dirt, oil or other contaminants before applying primer.
2. Plastic or painted surfaces: wash thoroughly with hot soapy water and dry thoroughly.
3. All surfaces: clean with PC1 and dry with a lint free cloth.
4. All surfaces to be repaired: sand area with 80 grit and featheredge with 180 on broken film areas.
5. Finish all repair areas with 180 grit before applying primer.

### APPLICATION:

1. Use 35-50 P.S.I. at gun.
2. Apply 1-2 medium wet coats allowing 10-20 minutes between coats.
3. Allow 1-2 hours before sanding.

**NOTE:** When using as an isolator allow to stand overnight.

4. When wet sanding, allow a minimum of thirty minutes after sanding before topcoating.

**NOTE :** *It is helpful to use a heat lamp and plenty of air movement to flash primer properly. Good air movement is always suggested for proper product performance.*

## TOPCOATING

1. Can be topcoated with various waterborne or solvent based paint systems.

## TECH DATA

Pot Life:	N/A
Mix Ratio:	Ready to spray
Film Build:	1-2 mils
Color:	Black
Sprayable V.O.C.:	0.5 lbs/gal
Weight/Gallon:	10.8
Flash Point:	N/A

**NOTE:** *Primer should be applied at a minimum temperature of 70 F. Good air movement is necessary to properly flash the primer. To accelerate drying times, use infrared heat in conjunction with good air movement.*