










## 801-75 Chromate-Free Epoxy Primer Aerosol

**Application:** An aerosol, two component epoxy primer.

**Properties:** High build, easy application. Good corrosion and weather resistance. Excellent topcoat holdout.

- Remarks:**
- Shake aerosol can for two minutes after ball rattles, then
    - Take red button from cap and attach it to the pin on the aerosol bottom.
    - Put aerosol with cap upside down on a stable ground.
    - Press red button with ball of your hand until stop is reached.
    - Shake aerosol can vigorously for minimum of 2 minutes.
    - Contents good for only 1 day after activation.
  - Spray distance is 4"-6" from panel.
  - Contents under pressure. Do not puncture, crush or incinerate aerosol containers. Do not leave or store aerosol containers in direct sunlight.
  - If cleaning of the primer surfacer is desired prior to sanding, wipe surface with 541-30, 541-92, or 700-1.

	<b>Application</b>	Primer Filler
	<b>Paint System</b>	B1, B2, B3, B5, B6, B7, B8, C1, C2, C3, D.S1, D.S2
	<b>VOC ready for use</b>	4.7 lbs/gal; 563 gms/liter
	<b>Number of spray coats</b>	2 - 3 wet coats
	<b>Film thickness</b>	1.6 - 2.4 mils
	<b>Flash-off at 68°F / 20°C</b>	5 - 10 mins. between coats
	<b>Drying at 68°F / 20°C</b>	8 hrs.
	<b>at 140°F / 60°C</b>	30 mins.
	<b>Infrared short wave</b>	11 mins.
	<b>medium wave</b>	10 - 15 mins.
	<b>Dry Sanding: machine</b>	320
	<b>Wet Sanding: hand</b>	400
		When used as a high build filler, coarse sand first with 240.

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.