












Glasuret® HS Racing Clear VOC 3.5

Application: HS clear for VOC compliant 90-, 55-Lines basecoat/clearcoat systems.

For use in quick repair jobs, especially on single panels or for spot repair.

Properties: Fast drying, excellent polishing behavior.

Remarks: Select hardener, reducer and reducer percentage according to ambient temperature and size of object to be painted.

	Paint System	
	VOC ready for use	3.5 lbs/gal (420 gms/liter) max.
	Mixing ratio	2:1 + 10% 100% by vol. 923-135
	Hardener	50% by vol 929-31 or -33
	Reducer	10% by vol. 352-50, -91 or -216 (depending on application conditions)
	Spray viscosity DIN 4 at 68°F / 20°C	18 - 20 s
	Potlife at 68°F / 20°C	45 minutes (929-31)
	Gravity cup Spraying pressure	HVLP gun: 1.2 - 1.3 mm 2.0 - 3.0 bar (30 - 45 psi) / 0.7 bar (10 psi) at the nozzle High pressure gun: 1.3 - 1.4 mm 4 bar (60 psi)
	Suction cup Spraying pressure	HVLP gun: 1.8 mm 2.0 - 3.0 bar (30 - 45 psi) / 0.7 bar (10 psi) at the nozzle High pressure gun: 1.7 mm 4 bar (60 psi)
	Number of spray coats	2
	Film thickness	2.0 - 2.4 mils
	Flash-off at 68°F / 20°F	1 - 2 minutes after each spraycoat
	Drying at 68°F / 20°C at 140°F / 60°C	4 hours 20 minutes (929-31) 25 minutes (929-33) Polishing 12 hours
	Infrared short wave medium wave	8 minutes 10 - 15 minutes

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.