


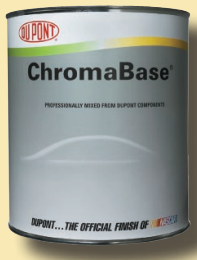




DuPont Refinish

Introducing ChromaBase® “4 to 1”

A paint system that is as unique as you want it to be.

PRODUCT	COMPONENTS	RATIO	ADDITIVES	GUN SETUP	FLASH / DRY TIMES		
VariPrime® 615S™ 		1 to 1	Accelerator Not recommended Fish Eye Eliminator: not recommended Flex Additive: not recommended	Siphon Conv. 1.5-1.8 mm with 30 to 45 psi pressure HVLP 1.5-1.8 mm with 6 to 8 psi @ cap	Gravity 1.4-1.6 mm with 25 to 35 psi pressure 1.3-1.6 mm with 6 to 8 psi @ cap	Force Dry Flash between coats Not recommended Nib sanding Not recommended Maximum allowable dry time Not recommended	Air Dry Flash until dull, normally 5 minutes 5-10 minutes after flash; wet sanding not recommended 24 hours, then sanding is required
ChromaSurfacer™ 7701S™, 7704S™, 7707S™ 2K Urethane Primer 				4 to 1	Flex Additive: Semi-rigid substrate Add 1.5 oz. DuPont™ Plas-Stick™ 2350S™ per RTS pint. Flexible substrate Add 2.5 oz. Plas-Stick™ 2350S™ per RTS pint. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.8-2.0 mm with 30 to 40 psi HVLP 1.8-2.0 mm with 7 to 8 psi @ cap	Gravity 1.8-2.0 mm with 20 to 30 psi 1.8-2.0 mm with 7 to 8 psi @ cap
ChromaSeal® 7710S™, 7740S™, 7770S™ 2K Urethane ValueShade® Sealer 		4 to 1	Flex Additive: Add 1.5 oz. DuPont™ Plas-Stick™ 2350S™ per RTS pint -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.6-1.8 mm with 30 to 45 psi HVLP 1.6-1.8 mm with 6 to 10 psi @ cap	Gravity 1.4-1.6 mm with 25 to 40 psi 1.4-1.6 mm with 6 to 10 psi @ cap	Force Dry Flash between coats N/A Nib sanding 15 min. Top coating 20 min. Force dry not recommended	Air Dry 1 Coat 10 min. 2 Coats 30 min. 40 min.
ChromaBase® Basecoat 		1 to 1	Accelerator: not recommended Fish Eye Eliminator: not recommended Flex Additive: not required Retarder: not recommended	Siphon Conv. 1.4-1.6 mm with 30 to 45 psi @ gun for spot/panel; 45 psi @ gun for overall HVLP 1.4-1.6 mm with 6 to 8 psi @ cap for spot/panel; 7 psi @ cap for overall	Gravity 1.4-1.5 mm with 25 to 35 psi @gun for spot/panel; 35-45 psi @ gun for overall 1.4-1.6 mm with 6 to 8 psi @ cap for spot/panel; 7 psi @ cap for overall	Force Dry Flash between coats Not recommended Flash before clearcoat Not recommended Flash before tape Not recommended Flash before two-toning Not recommended Maximum allowable dry before clearcoating Not recommended	Air Dry 5-10 min. 15-30 min. 30 min. 30 min. 24 hours
ChromaClear® G2-7779S™ 		4 to 1	Fish Eye Eliminator: DuPont™ 659S™ or 459S™. Use 1/4 to 1/2 oz. per sprayable quart of clear. Application Enhancer: For enhanced application at high temperatures (above 100°F) use up to 1 oz. DuPont™ 19379S™ Flex Additive: Add 2 oz. DuPont™ Plas-Stick™ 2350S™ Flexible additive per RTS quart. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.5-1.7 mm with 35 to 45 psi HVLP 1.5-1.7 mm with 8 to 10 psi @ cap	Gravity 1.4-1.6 mm with 30 to 40 psi 1.4-1.6 mm with 8 to 10 psi @ cap	Force Dry Flash between coats 10 min. Flash before force dry 0 min. Cycle time 30 min. @ 140°F Dust Free At cool down Time to assemble 4 hours after cool down Time to polish 3-4 hours after cool down Time to deliver 6 hours after cool down Time to decal 24-72 hours	Air Dry 10 min. N/A N/A 40 min. Overnight Overnight Overnight 72 hours
ChromaClear® HC-7776S™ 		4 to 1	Fish Eye Eliminator: DuPont™ 659S™ or 459S™. Use 1/4 to 1/2 oz. per sprayable quart of clear. Application Enhancer: For enhanced application at elevated temperatures. Recommend Multi-Mix™ with G2-7779S™ Flex Additive: Add 2 oz. DuPont™ Plas-Stick™ 2350S™ Flexible additive per RTS quart. -Refer to ColorNet® or Technical Data sheets to mix by weight	Siphon Conv. 1.5-1.7 mm with 25 to 35 psi HVLP 1.7 mm with 6 to 8 psi @ cap	Gravity 1.4-1.6 mm with 25 to 30 psi 1.4-1.6 mm with 6 to 8 psi @ cap	Force Dry Flash between coats 3-5 min. Flash before force dry 0 min. Cycle time 15 min. @ 140°F Dust Free At cool down Time to assemble 30 min. after cool down Time to polish 30 min. after cool down Time to deliver 60 min. after cool down Time to decal 24 hours	Air Dry 3-5 min. N/A N/A 14 min. 2 hours 2 hours 2 hours 36 hours

7701S™/7704S™/7707S™
 VOC: 4.2 lbs/gal
 Ready-to-spray

7710S™/7740S™/7770S™
 VOC: 4.6 lbs/gal
 Ready-to-spray

G2-7779S™
 VOC: 4.3 lbs/gal
 Ready-to-spray

HC-7776S™
 VOC: 4.3 lbs/gal.
 Ready-to-spray



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