



923-52 Low VOC Matte Clear

Application: Extra matte clear 90-Line basecoat/clearcoat systems.

Properties: Extra matte, plasticized (<10 at 20° angle).

- Remarks:**
- Suitable for repairing flexible bumper original finishes.
 - Select hardener and reducer according to ambient temperature and size of object to be painted.

	Paint System	
	VOC ready for use	2.0 lbs/gal (250 gms/liter) max.
	Mixing ratio	2:1 + 30% 100% by vol. 923-52
	Hardener	50% by vol 929-21 or -23
	Reducer	30% by vol. 352-45
	Spray viscosity DIN 4 at 68°F / 20°C	12 - 14 s
	Potlife at 68°F / 20°C	3 hours
	Gravity cup Spraying pressure	HVLP gun: 1.2 - 1.3 mm (30 - 45 psi) / 10 psi at the nozzle
	Suction cup Spraying pressure	HVLP gun: 1.5 mm (30 - 45 psi) / 10 psi at the nozzle
	Number of spray coats	2
	Film thickness	1.8 - 2.0 mils
	Flash-off at 68°F / 20°F	Flash off until matte after each spray coat and before baking.
	Drying at 68°F / 20°C at 140°F / 60°C	5 hours 30 minutes
	Infrared short wave medium wave	8 minutes 10 - 15 minutes

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.