

# GMVO Paint & Polymers Center

**2006  
OSHAWA I  
EXTERIOR COLORS  
IMPALA (GMX- 211) & MONTE CARLO (GMX-231)  
BASF**

Base - 9984505  
Clear - 9984242  
System -9984198

#	GM	WA #	COLOR NAME	XIRALLIC CONTAINING	2006 C/O	IMPALA GMX211	MONTE CARLO GMX231	SUPPLIER CODE	* Recommended Filmbuild Range (mils)
1.	40U	8554	WHITE		C	C	C	R98WJ494	1.0 - 1.2
2.	41U	8555	BLACK		C	C	C	R98KJ015	0.5 - 0.8
3.	21U	218M	LASER BLUE METALLIC	(X)	C	N	C	R99BJ537W	0.8 - 1.0
4.	53U	317N	ANTIQUE BRONZE METALLIC		N	N	N	R99NW537W	0.8 - 1.0
5.	22U	703J	SUPERIOR BLUE METALLIC		C	C	C	R193BE444	0.6 - 0.8
6.	63U	817K	SPORT RED METALLIC	(X)	C	C	C	R99RJ893W	0.9 - 1.1
7.	42U	911L	DARK TARNISHED SILVER METALLIC		N	N	N	R99AW206W	0.7 - 0.9
8.	68U	931L	BLUE ICE METALLIC		C	C	---	R99BW821W	0.8 - 1.0
9.	74U	9260	VICTORY RED		C	---	C	R98RJ260	0.8 - 1.2
10.	67U	994L	LIGHT TARNISHED SILVER METALLIC		C	C	C	E99AJ201W	0.7 - 0.9
--	--	--	Clearcoat		--				1.8 - 2.2

\* Recommended Filmbuild for Optimal Appearance:

It is the responsibility of the assembly plant to determine the appropriate filmbuild targets.

C = CARRYOVER

N = NEW

X = XIRALLIC CONTAINING

**Preena Lake**

Org. Issue: 05/06/2004

Revised: 8/6/2004

4/14/05

**6/9/2005**

**Revision History:**

**4/14/2005:**

Deleted Code 27 Cobalt Red (WA#946L) usage on the Impala and MonteCarlo for 2006MY

Added Code 74 Victory Red usage for the Monte Carlo only

Added Laser Blue usage for Impala

**6/9/2005:**

Changed/adjusted format



