

Glasurit® 1K Clear Plastic Ad-Pro

Application: Adhesion primer for plastics.

Properties: Multi-purpose adhesion promoter suitable for all paintable plastics on cars.

- Remarks:**
- Suitable primer surfacers:
Glasurit 285- * HS fillers/primer fillers
* Add 522-111 Softface Additive according to system B.10
 - Shake 934-30 by hand for a few minutes.
 - See Glasurit technical manual for proper plastic substrate cleaning and preparation procedures.
 - Suitable for both raw plastic as well as (non-soluble) primed plastic.

Substrates: Flexible Plastics:







PP-EPDM Polypropylene (rubber modified)
PUR foam Polyurethane Integral Foam (RIM)

Hard / Rigid Plastics:

ABS Acrylic Butadien Styrene
GFK/GRP Glass Fibre Reinforced Plastic
GF-UP Glass Fibre Reinforced Polyester
SMC Sheet Moulding Compound
DMC / BMC Bulk Moulding Compound
PVC hard Polyvinyl chloride
PC Polycarbonate
PA Polyamide
PBTP Polybutyleneterephthalate
PPO Polyphenylene Oxide
UP Unsaturated Polyester

Non Paintable in pure form:

PP / PE Polypropylene / Polyethylene
PVC soft Polyvinyl chloride

	Paint System	B.10
	VOC ready for use	6.7 lbs/gal; 803 gms/litre
	Spray viscosity DIN 4 at 68°F / 20°C	Ready for use.
	Gravity cup / Spraying pressure	HVLP: 1.3 mm / 10 psi at nozzle Conventional: 1.3 - 1.4 mm / 45 - 60 psi
	Suction cup / Spraying pressure	HVLP: 1.8 mm / 10 psi at nozzle Conventional: 1.7 mm / 45 - 60 psi
	Number of spray coats	1 - 2 wet coats
	Film thickness	0.2 - 0.4 mils
	Flash-off at 68°F / 20°F	10 - 15 mins. prior to filler or topcoat application

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use—read product label for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use.