

4020() QUICK SET 20

DUAL-MIX FOREVER WARRANTY

When used according to directions, SEM guarantees to the purchaser that all DUAL-MIX products will perform to specifications forever. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts and materials only and excludes consequential or incidental damages.

A copy of this completed document must be retained with the repair file and submitted with any claims.

VIN # _____

Vehicle Make/Model # _____

SEM Product used for repair _____

Lot number(s) on cartridge(s) used for repair

This warranty is made in lieu of and excludes any and all other warranties expressed or implied.

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GB**SPECIAL INSTRUCTIONS**

1. **USE AT TEMPERATURES ABOVE 70°F (21°C).**
2. **WORK QUICKLY!** The repair material will set in 15-30 seconds.
3. **CAUTION!** 4020() can get very hot while curing.
4. To remove cap, insert flat head screwdriver into slot & pry upward. **NOTE:** For cap replacement, match circles and square, and snap back into place. When using 1.7 oz. cartridges, twist the blue retaining nut and remove.
5. Place cartridge into 70029 DUAL-MIX APPLICATOR GUN or 70019 1.7 oz MANUAL APPLICATOR GUN. Prior to installing static mixer, equalize cartridge by dispensing product until both parts flow equally. Install static mixer. Cut tip to desired bead size. **CAUTION:** Dispense 2-3 inches of test material to make certain color is uniform prior to applying to job. Avoid marbling.

FOR USE WITH 70007 PLASTIC REPAIR CONTOURING TAPE

1. Clean with 38338 **SCUFF & CLEAN** and rinse with water. Next clean with 3835() **PLASTIC/LEATHER PREP**. Apply according to instructions.
2. Sand area to be repaired with 180 grit paper. Blow off dust and re-clean with 3835(). For application on TPO, EPDM, PP and other thermoplastics, use 3986() **PLASTIC ADHESION PROMOTER** per instructions.
3. Drill 1/8" holes approximately 1/2" apart into the repaired area. This will help lock the repair material in place.
4. Cut a piece of 70007 twice the length of the repair.
5. Dispense 4020() onto 70007. Quickly apply 70007 and 4020() to the repair area and mold into shape using your hands or a spreader.
6. Allow the repair material to cure for 5 minutes before removing the plastic film.
7. Sand with a 36 grit disc to desired shape and drill as needed.

FOR GENERAL PURPOSE BONDING

1. Clean with 38338 **SCUFF & CLEAN** and rinse with water. Next clean with 3835() **PLASTIC/LEATHER PREP**. Apply according to instructions.
2. Dry fit parts to ensure proper alignment.
3. For impact strips and side moldings, mask both sides of the surface where adhesive is to be applied. **DO NOT ALLOW 4020() TO FLOW OVER MASKED AREA OR ONTO PAINTED SURFACE.**
4. Apply 4020() to either surface.
5. Quickly bond the two surfaces. Hold or clamp together until set.

For additional information on 4020() QUICK SET 20, see technical data sheet **QS20 TDS**.
For further repairing, refinishing and retexturing information see technical document **RAB-2**.

NOTE: This product is not for sale to the general public and should be applied by professionally trained personnel using proper equipment.