



TECHNICAL SERVICE BULLETIN

Using Limco LF10 in Limco Topcoats and Clearcoats

Number: LIMBUL1086-E

The BASF Technical Phone Center has received several calls asking for mix ratios when adding **LF10 Limco Flattening Agent** to Limco 1, 2, 3, and Limco Clearcoats. The ratios are listed below:

SEMI GLOSS : To produce a semi-gloss finish .

add **25%** LF10 to catalyzed mixture (paint & hardener, or clear & hardener – no reducer).

Usually no additional reduction is required.

SATIN GLOSS: For a satin finish

add **35 – 40%** LF10 to catalyzed mixture (paint & hardener, or clear & hardener – no reducer).

Usually no additional reduction is required.

MATTE FINISH: To produce a matte or flat finish

add **50%** LF10 to the catalyzed mixture (paint & hardener, or clear & hardener – no reducer).

Usually no additional reduction is required.

NOTE: LF10 can **not** be added to Limco 3.5(VOC), 4, 5, 7 or Supreme, in any amount, as it may cause the topcoat to delaminate from the undercoat or substrate.

KLINE'S – KEEPING YOU INFORMED

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