



Technical Service Bulletin

Blending 22-Line Using 352-400

Number: GLABUL0115-E

Glasurit 22-Line offers the following procedure for “blending-in” solid colors. Blending-in can be a more economical approach to panel repairs, and is another way to save labor time and materials. Upon completing the necessary steps to prepare the new or repaired part for its top-coating step, spray the surrounding area of the panel repair where there are no body seams or trim strips on the undamaged portion of the vehicle. Using the 352-400 along with the 923- clearcoat allows for proper melt-in and leveling of the clearcoat blend edge.

Step One: Clean the undamaged area using 541-5, sand the area with 563-808 along with a grey sanding pad, and re-clean with 541-5.

Step Two: Spray the damaged/repaired area with 22-Line at reduced pressure (45 psi).

Step Three: Blend out the edge onto the surrounding areas using a thin mist coat of 22-Line at reduced pressure (30 psi).

Step Four: After a five-minute flash, the entire area/panel is sprayed with one wet coat of 923- clearcoat, mixed with 50% 352-400. Do not allow more than a ten-minute flash prior to applying the clearcoat. Additionally, use either the same or slower hardener and reducer combination when mixing the clearcoat.

Always check local VOC restrictions before applying Glasurit products to ensure VOC compliance.

At BASF, our goal is to help you make *your* business better. If you have any questions about Glasurit products or procedures, you may contact the BASF Technical Service Department at (800) 825-3000, or visit www.basrefinish.com.

KLINER'S – KEEPING YOU INFORMED

**ALLENTOWN: 1-610-433-3203 / HAZLETON: 1-570-454-7616 / PHILLIPSBURG: 1-908-859-5911
POTTSVILLE: 1-570-622-4010 / READING: 1-610-929-4737 / SCRANTON: 1-570-344-8516
STROUDSBURG: 1-570-424-2253**