



DuPont Automotive Finishes

DuPont™ 2250S™ Premium High Flow Putty

Description

DuPont™ 2250S™ Premium High Flow Putty is formulated as a finishing putty used to fill pin holes in body filler and it can be used in finessing other physical surface defects. The putty dries quickly, it is easy to sand and it provides an excellent surface for primer. The aqua color also makes it easy to work over a surface contrasting in color. It features excellent adhesion to galvanized steel and aluminum. Use DuPont™ 2250S™ when you need a high flow putty to help produce an invisible repair.

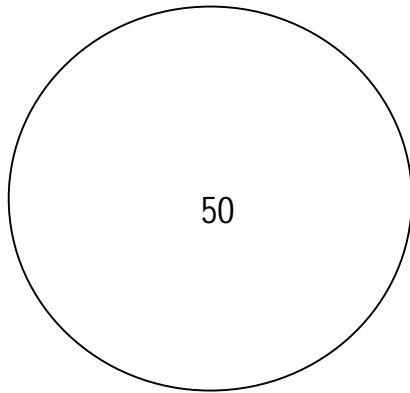
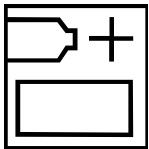
General Information

Components

DuPont™ 2250S™ Premium High Flow Putty and DuPont™ 2271S™ Hardener

Mix Ratio/Viscosity

Mix by weight : 50 parts 2250S™ with 1 part 2271S™.



2250S™



2271S™

Application

Substrate

The following steps describe the process for using DuPont™ 2250S™ Premium High Flow Putty to prepare bare metal repaired with body filler. Body filler should be finish sanded with 120 grit.

Surface Preparation

Area to be filled must be dry and free of grease, dirt, sanding dust and other contaminants.





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Step 1: Knead cream hardener tube prior to using. The clear active ingredient in hardeners separates from the pigmented component on storage and they need to be mixed before use to ensure the correct mix ratio.

Step 2: Mix 50 parts 2250S™ putty with 1 part 2271S™ hardener, weight ratio. Mix only enough 2250S™ and 2271S™ that can be used in 3 minutes.



Step 3: Apply putty with a spreader. It is also brushable for difficult to reach high contour areas. Putty thickness should not exceed 1/8" (0.125 inches), approximately 2.5 mm.

Step 4: Allow to cure 10 minutes at 77F. Cure time is longer at cooler temperatures and shorter at warmer temperatures.



Step 5: Dry sand with 180 grit finishing with 240 grit. Finish dry sanding with 400 grit if you plan to seal only.

Step 6: Prime or seal before applying top coat.

Note, excessive use of hardener can cause discoloration of the topcoat.

Physical Properties

VOC LE:	2.4	lb/gal
VOC AP:	2.4	lb/gal
Weight per gallon:	7.3	lb/gal
Flash Point:	See MSDS.	

VOC Regulated Areas

These directions refer to the use of products which may be restricted in VOC regulated areas. Follow usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

Please visit: www.performancecoatings.dupont.com to view or print an addition copy of this "Technical Product Data" sheet.