

EUROPEAN

GENUINE COATINGS

EGC11 (4:1) - CLEAR COAT

FEATURES & BENEFITS	<p>Is a medium solids two component acrylic urethane coating. It can be applied undiluted or reduced with up to 10% reducer. It has good flow and non-sag properties It hardens rapidly to give a high build U.V resistant coating. It has excellent gloss and long term durability It can be air dried, low baked or I.R. cured. It can be easily polished once cured.</p>
SURFACE PREPARATION	<p>Step 1: Degrease with Pre-cleaner or panel prep, and allow to dry. Step 2: Abrade the surface Original cured paint: Wet sand P800-1000 or Dry sand P600-800 then degrease with Pre-cleaner or panel prep, Step 3: remove all dust/dirt particles with a tack rag. Step 4: apply basecoat to the manufacturer's directions.</p>
HEALTH AND SAFETY STATEMENT	<p>FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information.</p>
V.O.C. information	

TECHNICAL INFORMATION

Mixing Ratio Clear:EGC11:EGC33 range	EGC11:EGC33 range
Spray gun	4:1 68°F
Tip size	HVLP Gravity gun
Viscosity/sec 2# Zahn.	1.3mm to 1.8mm
Air Pressure/Bar	12-15
Coats	2 bar or 28 psi at the gun
Build/mil.	2 to 3 wet coats
Flash Off/min.	1.5-2.0
Tack Free/min.	5-10
Through Dry Air/hours	15
Through Dry 140°F/min.	5-8
Through Dry I.R./min.	30
Pot-Life /hours	15
	4-6

TEMPERATURE RANGE FOR USE OF EUROPEAN GENUINE HARDENERS

Temp °F	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115
Hardener:															
EGC33 Fast															
EGC32 Standard															
EGC31 Slow															